



Screen print Ink Mixing Station **Best Practices**

- Workspace clean
- Supplies properly put away when work complete
- Tools and chemicals properly labeled
- Weighing equipment properly calibrated
- Weighing equipment cleaned after each recipe
- Mixing equipment enclosed and free of ink residue



Screen print Ink Mixing Station

Bad Practices

- Workspace dirty
- Supplies out and contaminated by improper use
- Tools and chemicals not labeled or labeled improperly
- Weighing equipment out of calibration
- Weighing equipment contaminated by ink
- Mixing equipment open and contaminated by ink residue





Screen print Ink Storage Best Practices

- Storage room dedicated to ink
- Room clean and free of clutter
- Shelves available to organize ink by type and keep containers off the floor
- Shelves clearly labeled
- Ink chemicals containers properly labeled
- Ink containers clean, any spills cleaned immediately
- MSDS, spill clean up equipment available



Screen print Ink Storage Bad Practices

- Storage combined within workspace
- Dispensing or mixing allowed within storage area
- More inventory than shelving allows, storage directly on the floor
- Ink stored in open containers
- Individual containers not labeled or improperly labeled
- Containers and storage room contaminated with spilled ink
- No MSDS or safety equipment available in case of spill





Screen Storage Best Practices

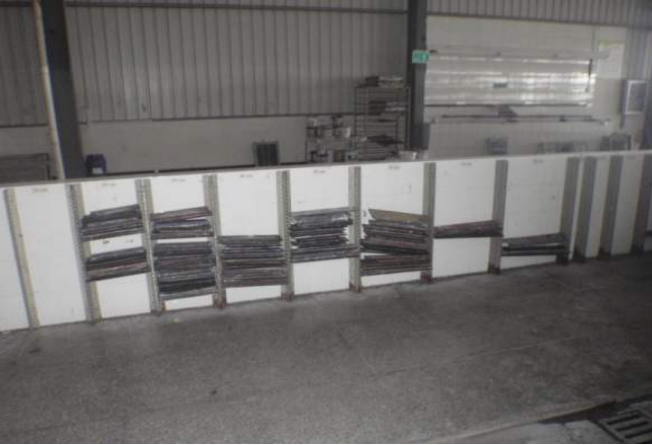
- Screens properly cleaned, dried before put away for storage
- Screens stored off the floor
- Shelving labeled for easy retrieval



Screen Storage Bad Practices

- Screens stacked against each other
- Screens sitting on the floor
- Ink residue left on screens





Squeegee/Mixing Tools Storage **Best Practices**

- Squeegees / tools properly cleaned, dried before put away for storage
- Cleanings chemicals properly labeled. PPE available.
- Tools free of dried ink



Squeegee/Mixing Tool Storage Bad Practices

- Uncontrolled storage areas contaminated with ink
- Squeegees and other tools contaminated with ink
- Squeegee type not properly labeled
- Tools not properly labeled





Screen print Production Area **Best Practices**

- No bulk ink storage in production area
- Print stations clean
- Spot cleaning performed in designated areas



Screen Print Production Area **Bad Practices**

- Uncontrolled ink storage allowed at production stations
- Trash and ink contaminate production areas
- Uncontrolled/improperly labeled chemicals on production floor

